

Hitachi
Ultra High-Performance
Liquid Chromatograph

Hitachi High-Tech

HITACHI

ChromasterUltra R_s



Visualize the future

**A new UHPLC, designed for a new era,
has emerged to lend indispensable
support to your research.**

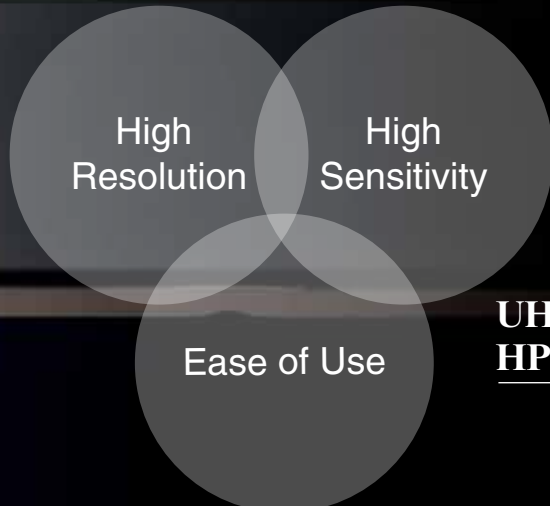
We set out to view the issues from a new angle;
visualizing the future with no preconceptions.

Toward the realization of high resolution
and high sensitivity, achieved through advanced
technologies,

our daring approach resulted
in the ChromasterUltra Rs.

The future of UHPLC starts here and now.

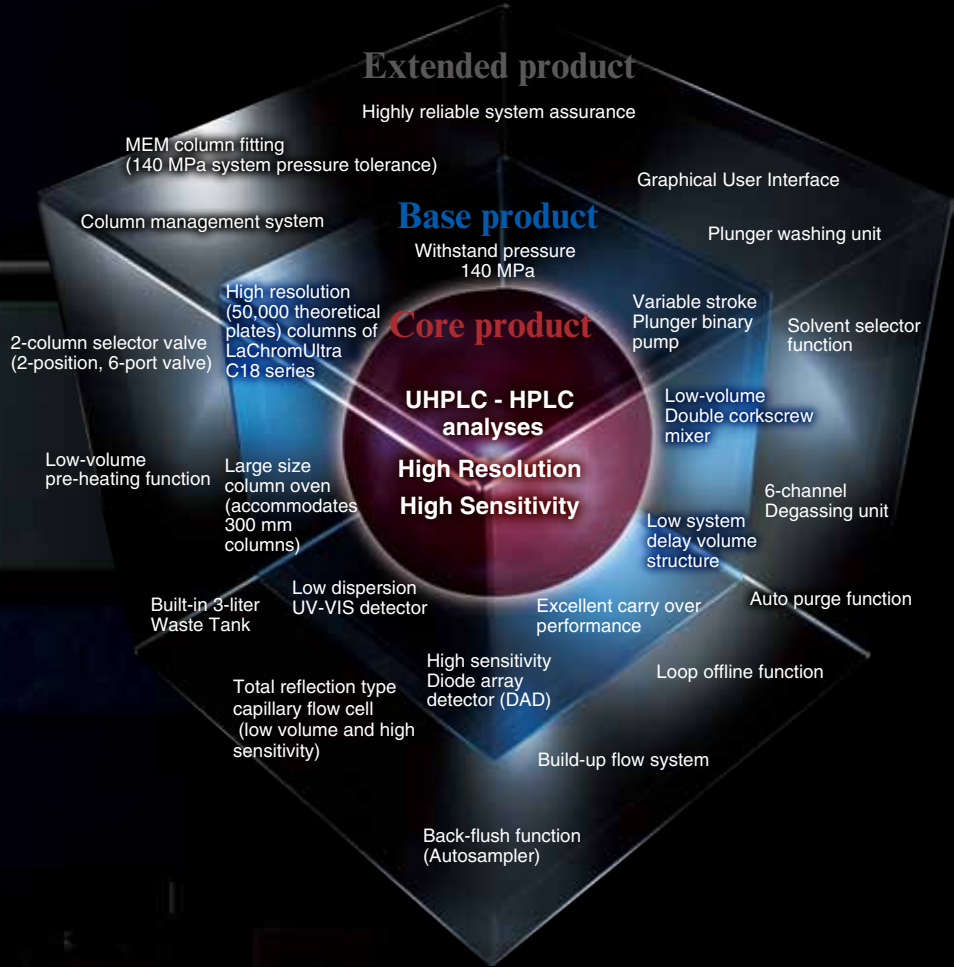




UHPLC will also support HPLC analyses

- High resolution analysis is realized through the world's highest system pressure (140 MPa) *1
- World-class analysis when combined with the high resolution separation column (LaChromUltra) for UHPLC, which has 50,000 theoretical plates
- High sensitivity and high resolution stand side by side thanks to the total reflection capillary flow cell design
- A system compatible with both HPLC and UHPLC analyses
- Features designed for operational excellence including the MEM column fitting (optional) with 140 MPa system pressure tolerance, the built-in Waste Tank, etc.

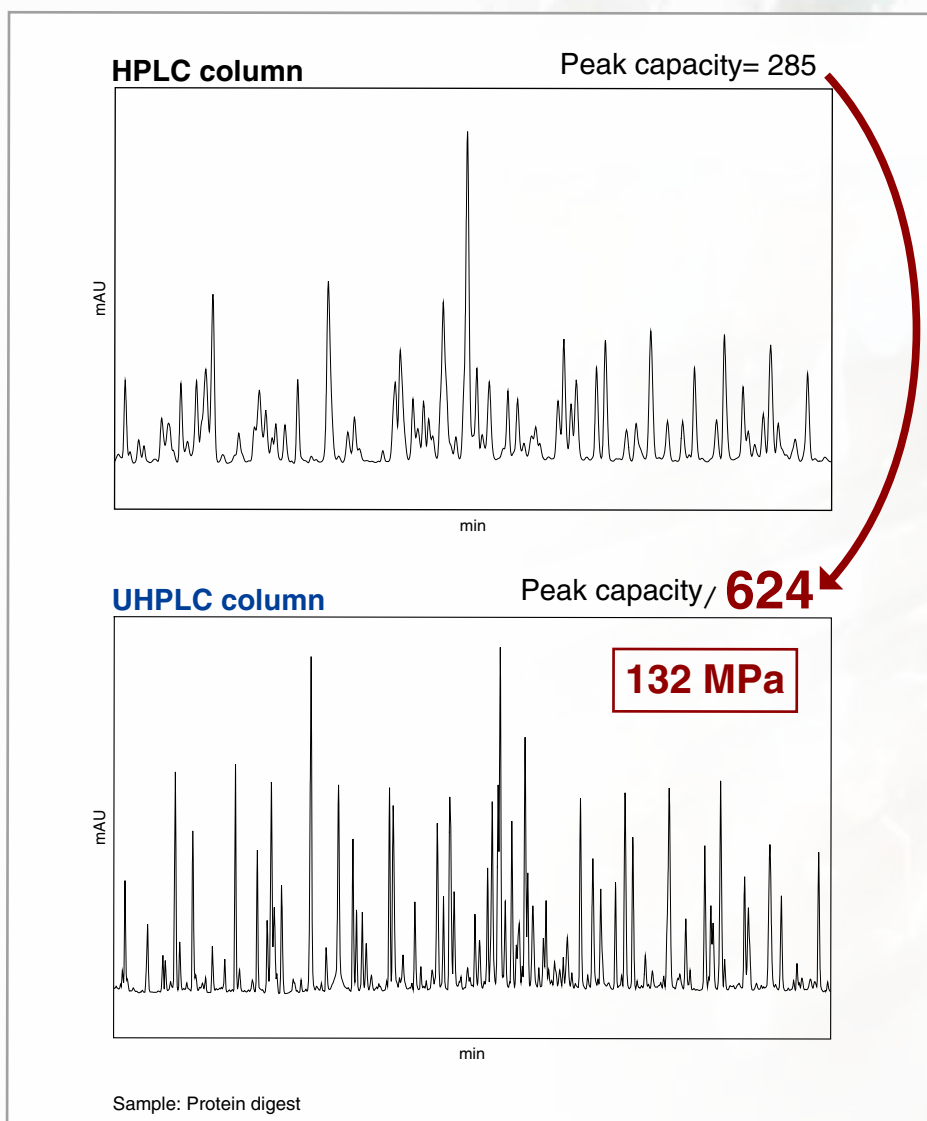
*1: Among models sold in Japan, surveyed by Hitachi High-Technologies as of July 2013



High Resolution

Sharp peaks hint at the capability of this system

When true separation performance is required, tap into the high resolution analysis that only UHPLC can offer.



▶ See P. 9 for details

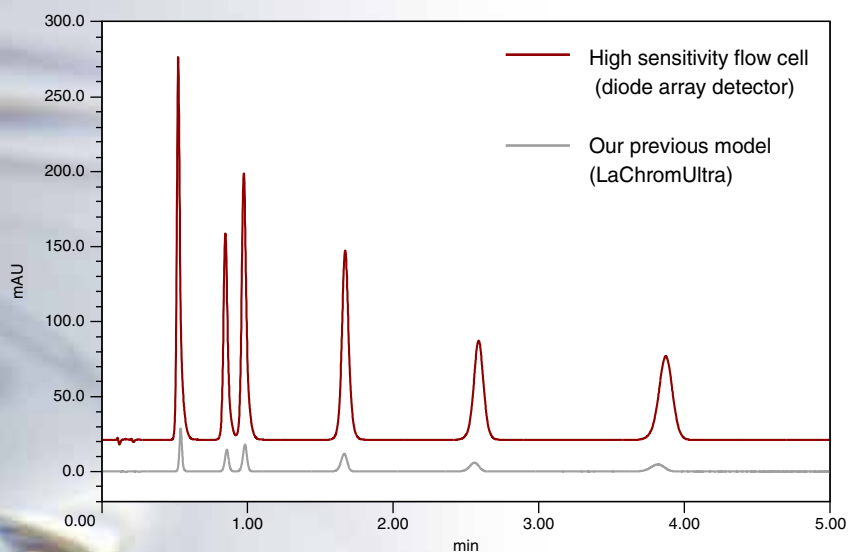




High Sensitivity

Even peaks normally obscured by noise will not be missed

Lower the risk of missing trace components and impurities.



▶ See P. 11 for details

ChromasterUltra*RS*

Thorough inspection of individual systems just prior to shipment assures delivery of high quality products



Lineup

Diode array detector (DAD) system
UV-VIS system

RS Resolution
Sensitivity

Contents

UHPLC will support HPLC analyses

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Operability

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LaChromUltra series

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Fast HPLC analyses

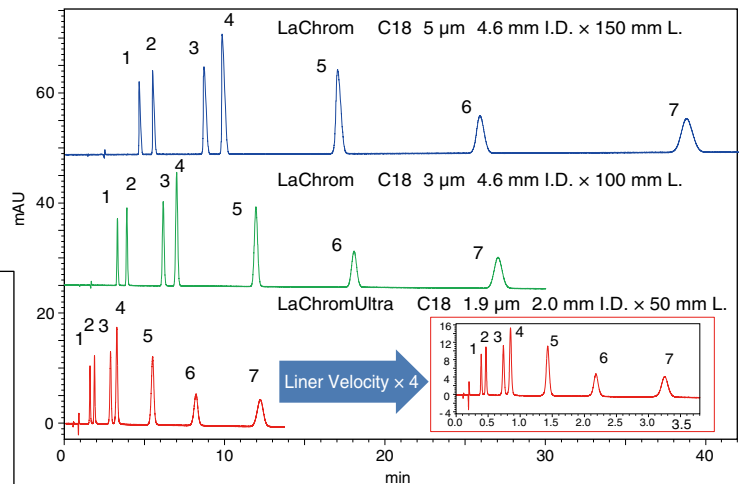
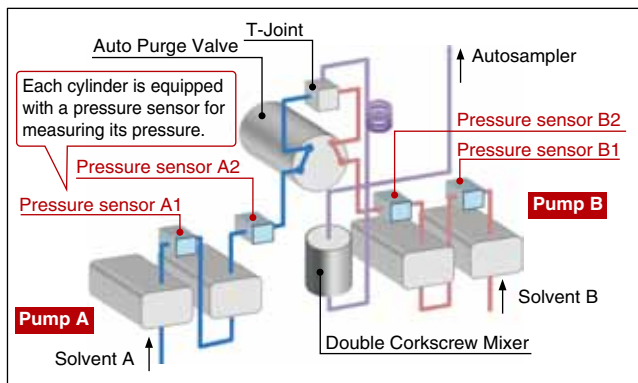
Pressure up to 140 MPa system pressure

Wide range of pressure, as high as 140 MPa, by incorporating a Binary pump. Even for gradient analysis under high pressures, stable analyses are possible.

High resolution is supported by improving the gradient response using an extremely low

Stable solvent delivery is realized, independent of pressure and solvent composition, by incorporating LBT control and by correcting the bulk modulus of solvent.

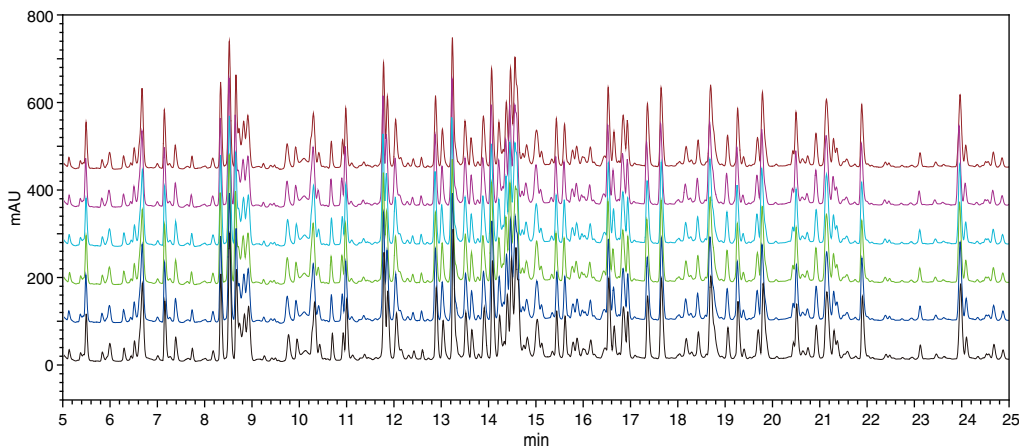
Stable analyses are achieved with 5 μm columns, 3 μm columns, and 1.9 μm columns.



[Conditions]
 Eluent 20 mM KH_2PO_4 / CH_3CN = 95/5
 Detection: 274 nm

[Sample]
 1. 1-Methyluric acid
 2. 3-Methylxanthine
 3. 1,3-Dimethyluric acid
 4. Theobromine
 5. Theophylline
 6. -Hydroxyethyltheophylline
 7. Caffeine

Even for gradient analysis under high pressure conditions, highly reproducible, high resolution results are achieved.



[Conditions]
 Column LaChromUltra ; C18 1.9 μm
 3.0 mm I.D. x 250 mmL.
 Eluent A 0.05 TFA/ H_2O v/v
 B 0.05 TFA/ CH_3CN v/v
 5 B 0 min 45 B 30 min
 Flow rate 0.85 mL/min
 Column Temperature 40
 Detection UV 214 nm

[Sample]
 Protein digest

Highly reproducible analyses are also possible for analyses of protein digests, which produce numerous peptide peaks.

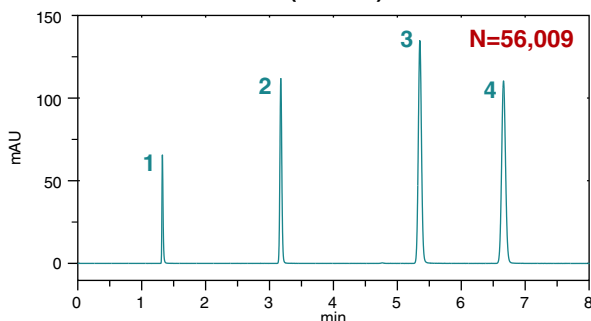
For the LaChromUltra C18 (1.9 μm) column, a high system pressure tolerance of 140 MPa* is realized by using grafted material comprised of organic-inorganic silica, the physical and chemical durability of which is improved compared to the conventional silica gel particle.

The combination of this column and the ChromasterUltra Rs will enable a system pressure tolerance of 140 MPa with 50,000 or more theoretical plates per column.

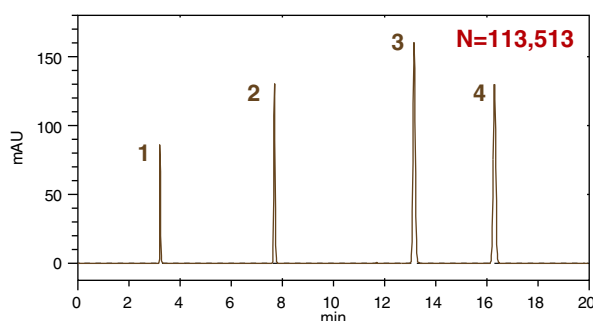
Features

- High system pressure tolerance of 140 MPa*
- Mobile phase selectable for a wide range of pH from 1 to 12
- Ultra high resolution analyses by connecting columns in series

Column size: 3.0 mm I.D. × 250 mm L.
Flow rate: 0.7 mL/min (72 MPa)



Column size: 3.0 mm I.D. × (250+250) mm L.
Flow rate: 0.7 mL/min (128 MPa)



Higher Resolution!

[Conditions]

Eluent 70 CH₃CN
Detection UV 270 nm

[Sample]

1. Uracil
2. Methyl benzoate
3. Naphthalene
4. Butyl benzoate

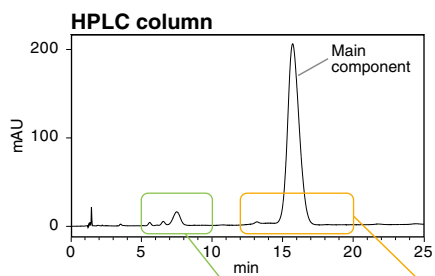
* Each column has its own recommended flow rate range for analysis, and it is advisable to respect these limits in order to maintain and optimize the separation performance of any column.

The ChromasterUltra Rs is designed with reduced piping volume and minimized piping length, thereby improving the gradient response and reducing the extra-column dispersion.

The diode array detector (DAD) is equipped with a standard total reflection type capillary flow cell. Through the incorporation of capillary structure, the flow cell volume and the dispersion within the flow cell are reduced, leading to high resolution separation.

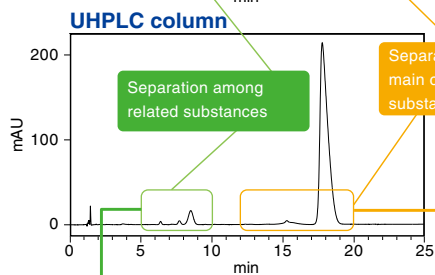


Erythromycin (a macrolide antibiotic having a basic structure comprised of a 14-membered ring) is used as a sample model for separation of the main component and related substances to compare the separation using an HPLC column vs. the separation using a UHPLC column.



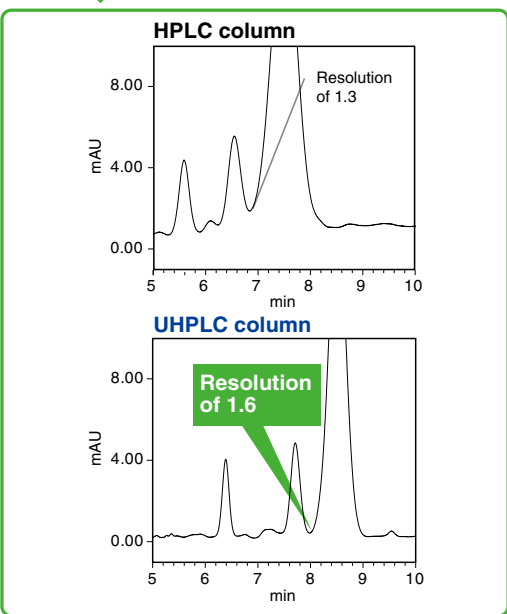
HPLC column

[Conditions]
 Column LaChrom : C18 5 μ m 4.6 mm I.D.x150 mm L.
 Flow rate 1.0 mL/min
 Eluent 20 mmol/L Phosphate Buffer/CH₃CN/CH₃OH 45/40/15
 Detection DAD 210 nm

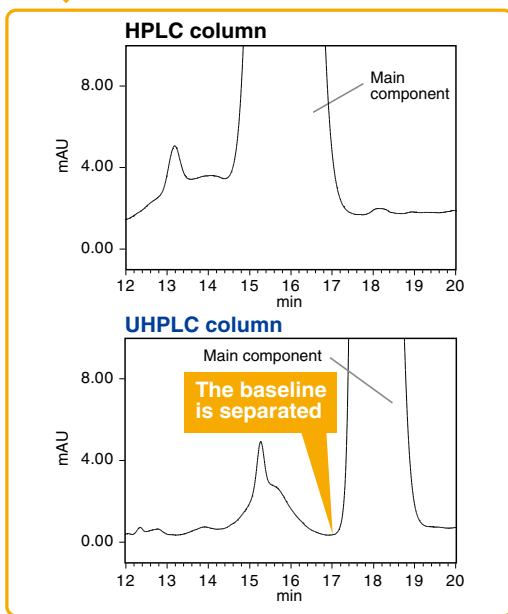


UHPLC column

[Conditions]
 Column LaChromUltra : C18 1.9 μ m 3.0 mm I.D.x250 mm L.
 Flow rate 0.710 mL/min
 Eluent 20 mmol/L Phosphate Buffer/CH₃CN/CH₃OH 45/40/15
 Detection DAD 210 nm



Complete separation of related substances

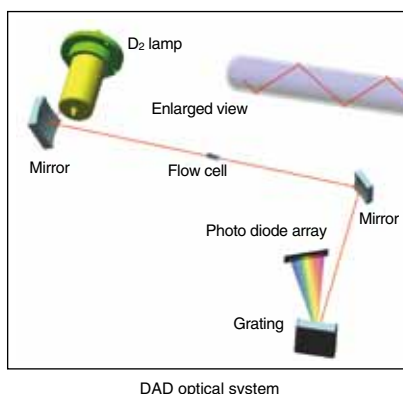
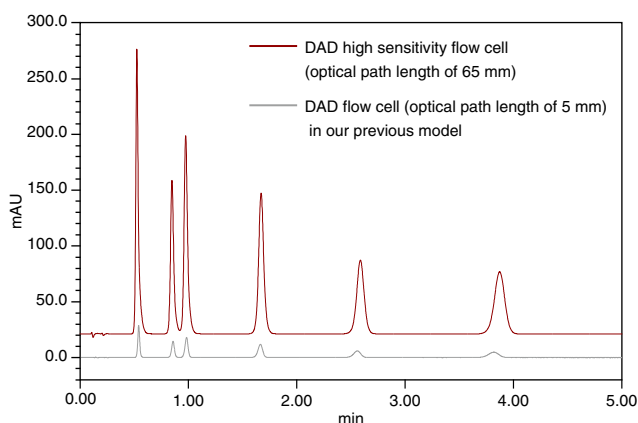


Separation of the main component peak

More satisfactory separations are attained by the use of the newly developed high resolution column for UHPLC applications.

* The "complete separation" stipulated in the Japanese Pharmacopoeia is resolution of 1.5 or more.

The diode array detector (DAD) exhibits low noise and low drift, achieved through the use of a new optical system providing optimal conditions for high sensitivity analysis. The optional high sensitivity flow cell (optical path length of 65 mm) further enhances sensitivity; about a 10-fold increase is obtained compared with our previous model (LaChromUltra), thus making possible applications including impurities from side-reactions, genotoxic impurities, etc. The acquisition of impurity profiles during all stages of synthesis and in raw materials used in medicines and chemicals, intermediate by-products, and finished drugs would be one of the useful applications.



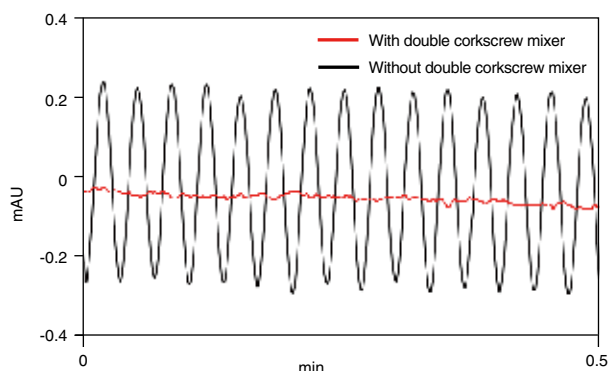
A quartz glass capillary tube is adopted as the flow cell channel, and the efficient total reflection at the capillary surface is harnessed to minimize the loss of flow cell transmission light. Consequently, even with the elongated optical path length of the flow cell, the baseline performance is comparable to the previous flow cell, resulting in a sensitive detector.

The Binary pump is equipped with the latest design in microfluidic double corkscrew mixers. An efficient mixture is attained even for a low volume, resulting in a baseline that is extremely stable during gradient analysis, enabling higher sensitivity analysis.



Double corkscrew mixer flow path diagram

Structure of double corkscrew mixer: Repeated branching and merging of channels within the mixer provide effective solvent mixing (mixer volume of 55 μ L).

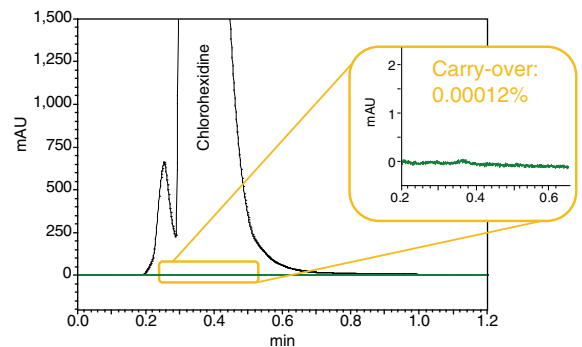
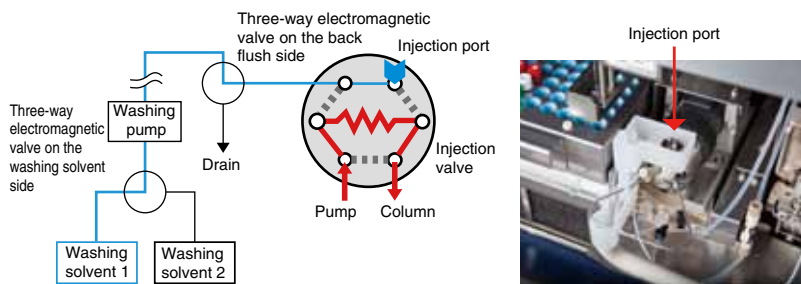


[Conditions]

Column LaChromUltra C18 1.9 μ m 2.0 mm I.D.x50 mm L.
 Eluent A 0.1 TFA/H₂O v/v
 B 0.1 TFA/CH₃CN v/v
 A/B=50/50
 Flow rate 0.500 mL/min
 Detection UV 214 nm

Low carry-over (0.001% or less) is attained via an optimized injection port structure.

- The dead volume of the injection port is reduced
- High flow rate washing is achieved through the use of a washing pump dedicated to the autosampler
- Two solvents are available for washing the needle inner wall as well as the inside of the injection valve
- A back flush function for the injection port is a newly incorporated feature



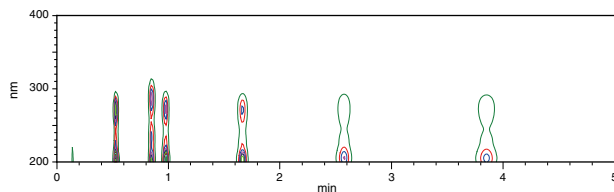
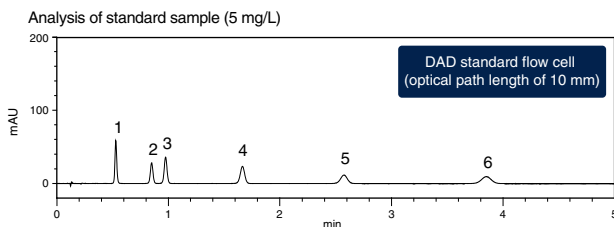
[Conditions]

Column LaChromUltra C18 1.9 μ m 2.0 mm I.D.x50 mm L.
 Eluent A 0.1 TFA/H₂O v/v
 B 0.1 TFA/CH₃CN v/v
 A/B=50/50
 Detection UV 257 nm
 Wash Fluid A/B 50/50

[Sample]

Chlorhexidine

In developing drug and chemical materials, the characterization of active ingredients and impurities contained in raw materials and final products is an important process. Impurity profiling is achieved when high sensitivity detection of active ingredients and all impurities is complete. As an example, a model sample which contains theophylline as the main component is analyzed for comparing detection sensitivity.

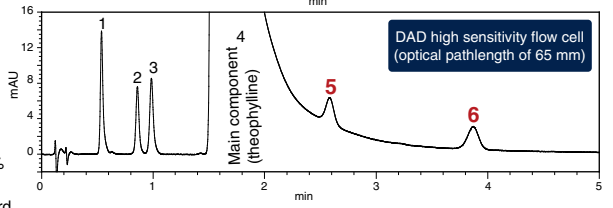
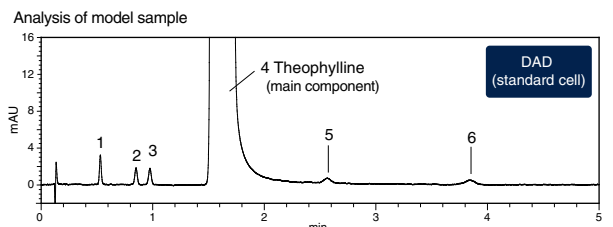


[Conditions]

Column LaChrom Ultra C18 1.9 μ m 2.0 mm I.D.x50 mm L.
 Eluent 20 mM KH₂PO₄ / CH₃CN 95/5
 Detection DAD 275 nm

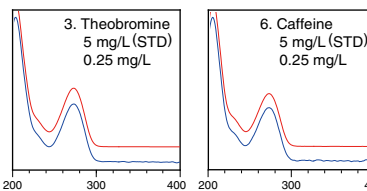
[Sample]

- 1. 3-Methylxanthine 3-MX
- 2. 1,3-Dimethyluric acid 1,3-DMU
- 3. Theobromine
- 4. Theophylline
- 5. -Hydroxyethyltheophylline -HET
- 6. Caffeine



High sensitivity analysis of related substances (0.005% each) spiked into theophylline standard sample

The use of the high sensitivity flow cell demonstrates reliable detection of the related substances (0.005% each).



Qualitative analysis is also possible by spectrum comparison with the standard sample.

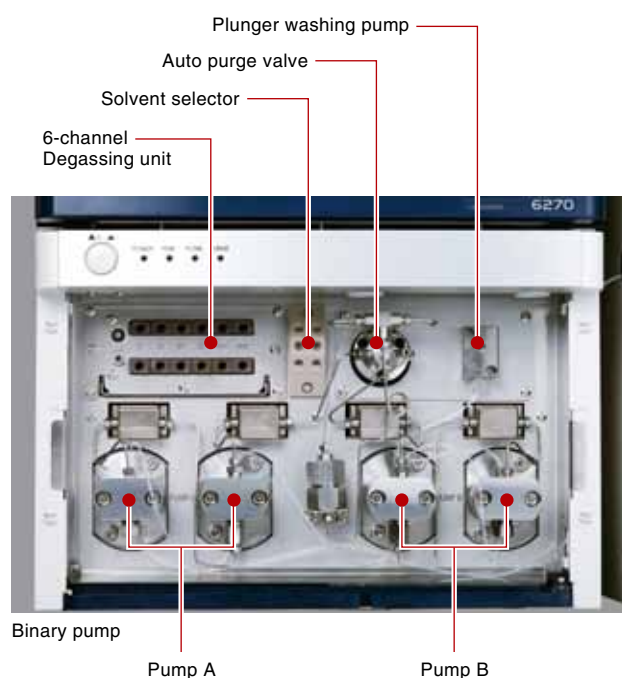
The auto-purge valve provides automatic switching from purging action to analysis. Furthermore, the addition of the GUI controller (optional) allows Wakeup (automatic pre-analysis tasks) and Sleep (post-analysis tasks) programs to enhance user efficiency.

The solvent selector is standard equipment. Two types of eluent can be selected by either pump. This is particularly useful during analysis method development.

The 6-channel degassing unit can be used for four solvents when the solvent selector is in use and for two solvents for the autosampler. This feature prevents trouble caused by bubble generation during operation.

Damage to the plungers caused by salt precipitation from buffer solutions or plunger seal wear from debris can be greatly reduced by using the plunger wash unit to perform automatic washes after each analysis.

This function will minimize damage to the column resulting from rapid changes in the flow rate or column pressure. When pumping starts or during flow rate changes, the system can automatically accelerate or decelerate the flow rate to the set point.



The oven temperature can be set within the range from 4 to 90 °C*1 and the setpoint is reached quickly

- Temperature covers the entire range of temperature settings
- Newly designed low volume position heat
- Up to three 100 mm columns can be

*1. The range of temperature control depends on the ambient temperature.
 *2. When M7M column fitting and optional valves are not used.



A view of column oven accommodating columns

A 3-liter Waste Tank is housed within the column oven. Typically, a waste solution container is placed underfoot, but now the space for the container can be utilized for other purposes, and safety is also improved. (User is able to utilize a different waste solution container, if preferred. Contact Hitachi for details.)



3-liter Waste Tank

A large-size tinted window (155 mm in height and 280 mm in width), plus a built-in LED lamp allow easy visual confirmation of the operating conditions and the number of samples inside the autosampler during system operation.



A large-size autosampler window

Hitachi's own Moment Enhancing Mechanism (MEM) column fitting is a simple but exciting new development. The finger-tight piping integral fitting, which has a very small dead volume, is capable of safely tolerating system pressures as high as 140 MPa.



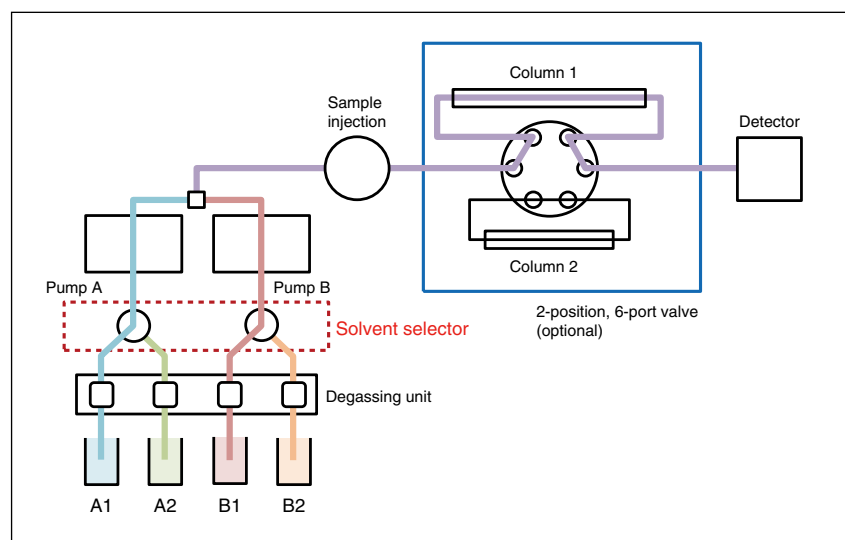
MEM column fitting



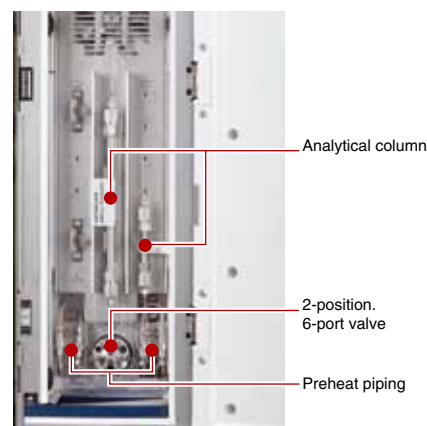
A view of operation of attaching a column

The column oven, can be fitted with an optional 2-column selector valve. The combination of column switching and the solvent selector allows testing and analysis of various chromatographic conditions.

(When the 2-position, 6-port valve is incorporated, columns in length up to 250 mm can be used.)



Demonstrating the utility of the 2-column selector



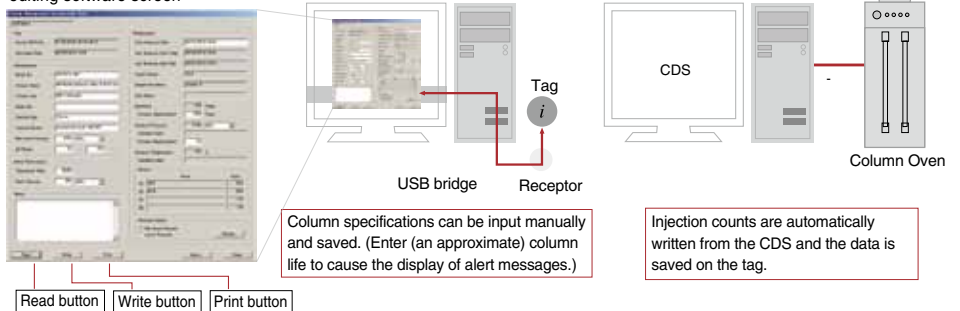
Column oven

Column analysis needs

The Hitachi column management system can be used to track the log information on analytical columns and guard-columns from any manufacturer. Log information can be written and read through a connector mounted on the column oven or a USB port in the computer.

* Up to two columns can be fitted at the same time.

Column management information editing software screen



All modules can be controlled from the Graphical User Interface (GUI) controller.

The GUI is comprised of a color LCD monitor (5.7-inch color TFT display with LED back-light) and a touch panel makes for easy viewing and simple operation.

Up to 10 programs including a timer function, pre-analysis tasks (Wakeup), and post-analysis tasks (Sleep) can be created for a system. The GUI controller enables you to check the status of consumables usage for all units that are connected to the system.

Main settings in the modules

- Pump: Solvent feeding on/off, pump purging, and plunger washing
- Autosampler: Needle washing, rinse-port washing, and syringe purging
- Oven: Temperature settings and valve switching
- Detector: Lamp on/off and auto-zero



A view of GUI screen display



Operation

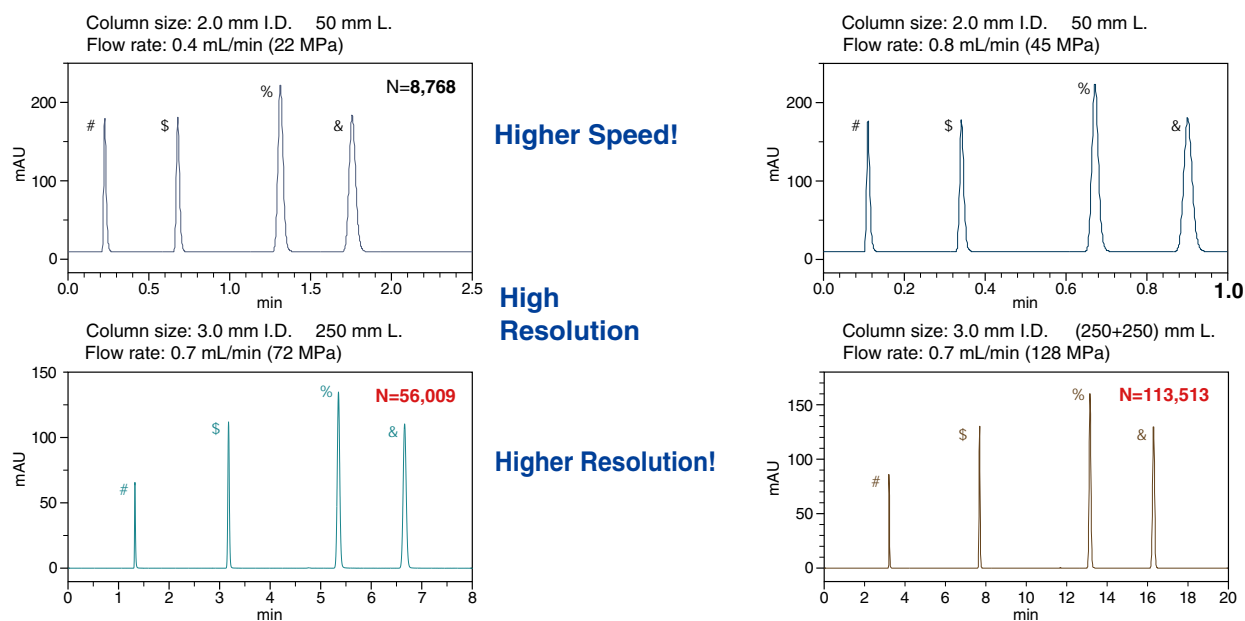


Maintenance (GLP)



Conditioning

High resolution columns that are capable of attaining 50,000 theoretical plates will prove their capability in demanding applications such as isomer separation, multi-component analysis, etc. Furthermore, with the ChromasterUltra Rs it is possible to attain even higher resolution performance (as high as 100,000 theoretical plates) by connecting two columns of 250 mm in length.



Higher Speed!

High Resolution

Higher Resolution!

[Conditions]

Eluent: 60% CH₃CN 70% CH₃CN
 Column Temperature: 40
 Detection: UV 270 nm
 Injection Vol.: 1 µL 2 µL

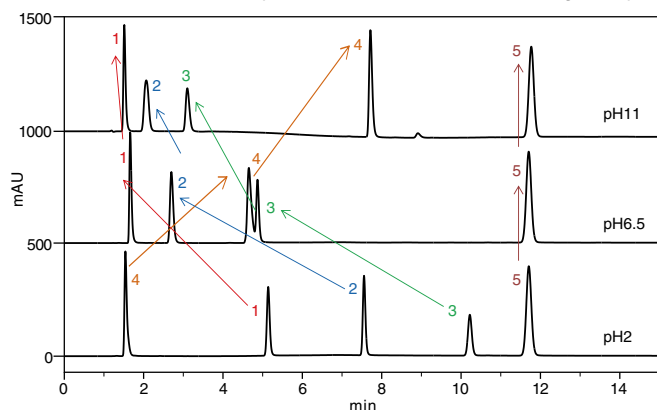
[Sample]

1. Uracil
 2. Methyl benzoate
 3. Naphthalene
 4. Butyl benzoate

* Each column has its own recommended flow rate range for analysis, and it is advisable to respect these limits in order to maintain and optimize the separation performance of any column.

The LaChromUltra (1.9 µm) and LaChrom (3 µm and 5 µm) columns are superior in not only their system pressure tolerance, but also their peak profile and alkali resistance performance owing to polymeric surface modification. Therefore, these columns allow a broad selection of eluent at different pH values ranging from 1 to 12.

Since a wide range of choices in mobile phase composition is available to the user, the retention and selectivity of ionic compounds can be freely controlled when establishing analytical conditions.



[Conditions]

Column: LaChrom C18 (5 µm) 4.6 mm I.D. x 150 mm L.
 Eluent: A) 20 mM Potassium phosphate buffer (pH 2, 6.5, 11) / CH₃CN =95 / 5
 B) CH₃CN
 Gradient: B 30% (0min) 60% (3.5 min) 60% (15 min)
 Flow rate: 1 mL/min.
 Column Temperature: 40
 Detection: UV 220 nm
 Injection Vol.: 10 µL

[Sample]

1. Salicylic acid 2. Ketoprofen 3. Ibuprofen 4. Quinidine 5. Naphthalene
 (1-3: Acidic compounds, 4: Basic compound, 5: Neutral compound)

high system pressure

UHPLC columns in the HITACHI LaChromUltra series

Product Name	Particle Diameter (μm)	Size (mm I.D. × mm L.)	P/N
HITACHI LaChromUltra C18 (1.9 μm) The particles have the same properties as LaChrom (3 μm 5 μm) but different sizes. It is easy to transfer methods between UHPLC and HPLC.	1.9	2.0 × 50	889-0901
		2.0 × 100	889-0902
		2.0 × 150	889-0903
		3.0 × 50	889-0904
		3.0 × 100	889-0905
		3.0 × 150	889-0906
		3.0 × 250	889-0907
		4.6 × 250	889-0908

Parker type is adopted for the column connections.

HPLC columns in the HITACHI LaChrom series

Product Name	Particle Diameter (μm)	Size (mm I.D. × mm L.)	P/N
HITACHI LaChrom C18 The particles have the same properties as LaChromUltra (1.9 μm) but different sizes. It is easy to transfer methods between UHPLC and HPLC.	3	4.6 × 100	889-0909
		4.6 × 150	889-0910
	5	4.6 × 150	889-0911
		4.6 × 250	889-0912



CAUTION: For correct operation, follow the instruction manual when using the instrument.

Specifications in this catalog are subject to change with or without notice, as Hitachi High-Tech Science Corporation continues to develop the latest technologies and products for our customers.

NOTICE: The system is For Research Use Only, and is not intended for any animal or human therapeutic or diagnostic use. These data are an example of measurement; the individual values can not be guaranteed.

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